

REMOVE SR-139 SIZE REDUCER



- REMOVE SAFETY HOOD (12 BOLTS)
- REMOVE SR-139 SIZE REDUCER FROM PICK-UP POINT (12 BOLTS)

DISSASSEMBLE SIZE REDUCER



- REMOVE GRATE FROM HOUSING ASSEMBLY - FOUR (4) BOLTS
- REMOVE KNIFE ASSEMBLY FROM HOUSING

REPLACE SR-139 SHAFT SEALS



- REMOVE SHAFT SEALS
- CLEAN COMPONENTS
- REPLACE WITH NEW SEALS

REPLACE SR-139 GASKETS



- CLEAN AND INSPECT AS NECESSARY
- REPLACE BOTH TOP AND BOTTOM HOUSING GASKETS

REINSTALL SR-139 SIZE REDUCER



- INSTALL SR-139 SIZE REDUCER
- INSTALL SAFETY HOOD