

# BLOWER PACKAGE



- REQUIRES OIL CHANGE AT 100 OPERATING HOURS
- THEN EVERY 500 HOURS (APPROXIMATELY ONCE A MONTH FOR 16 HR/DAY OPERATIONS) AFTER THAT

# INLET AIR FILTER



- REMOVE AIR FILTER(S) (ONE WING NUT)
- REPLACE AIR FILTERS
- RESET PRESSURE SWITCH (IF TRIPPED)

# DRIVE BELTS



- REMOVE DRIVE BELT GUARD
- INSPECT BELTS FOR WEAR
- TIGHTEN BELTS IF REQUIRED
- REPLACE DRIVE BELT GUARD

# BLOWER



- REMOVE DRAIN PLUG
- DRAIN BLOWER OIL
- REPLACE DRAIN PLUG
- REFILL OIL TO INSPECTION PORT LEVEL

# RELIEF VALVE PLATES AND PRESSURE GAUGE



- ROTATE RELIEF VALVE AND PLATES BY HAND TO ENSURE FREE MOVEMENT
- INSPECT LIQUID FILLED PRESSURE GAUGE TO ENSURE IT IS FUNCTIONING