

# REMOVE FAB-139 ROTARY VALVE



- REMOVE SAFETY HOOD
- REMOVE SR-139 SIZE REDUCER (IF EQUIPPED)
- REMOVE ROTARY VALVE

# FAB-139 VANE SEALS



- REMOVE ROTARY VANE ASSEMBLY FROM HOUSING
- REMOVE SIX (6) BOLTS FROM EACH VANE
- REMOVE SEAL FOR CLEANING COMPONENTS
- REPLACE WITH NEW SEAL
- REPLACE BOLTS AND REASSEMBLE VALVE

# FAB-139 SHAFT SEALS



- REMOVE ROTARY VANE ASSEMBLY FROM HOUSING
- REMOVE SHAFT SEALS
- CLEAN COMPONENTS
- REPLACE WITH NEW SEALS
- REASSEMBLE ROTARY VALVE

# FAB-139 GASKETS



- REMOVE ROTARY VALVE
- CLEAN AND INSPECT AS NECESSARY
- REPLACE BOTH TOP AND BOTTOM HOUSING GASKETS
- REINSTALL ROTARY VALVE

# REINSTALL FAB-139 ROTARY VALVE



- INSTALL ROTARY VALVE
- INSTALL SR-139 SIZE REDUCER (IF EQUIPPED)
- INSTALL SAFETY HOOD